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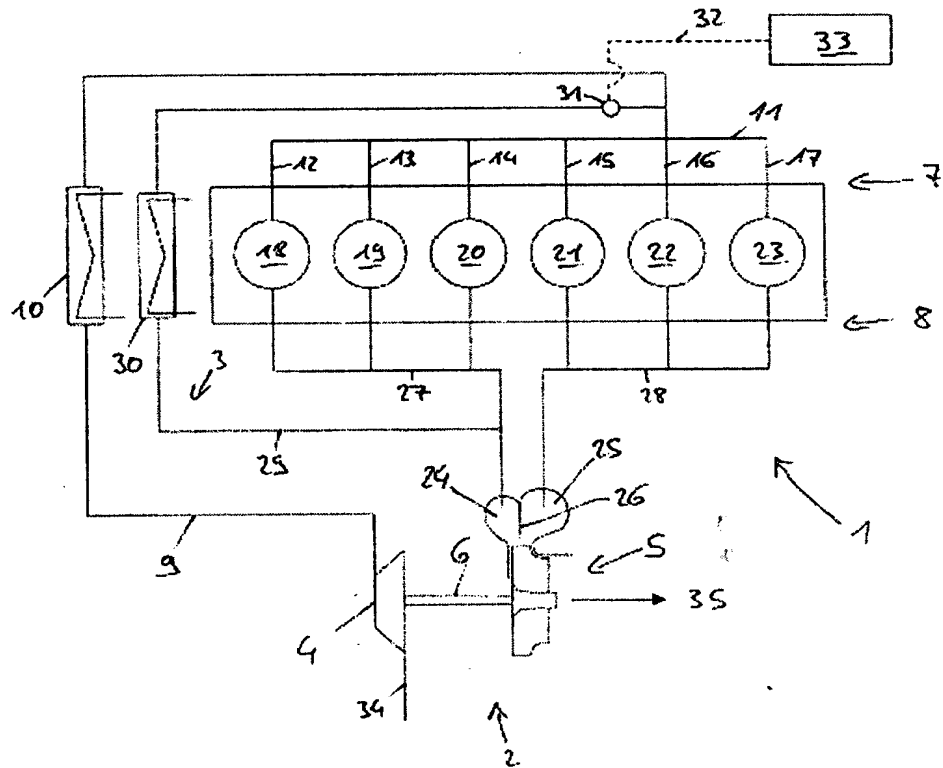
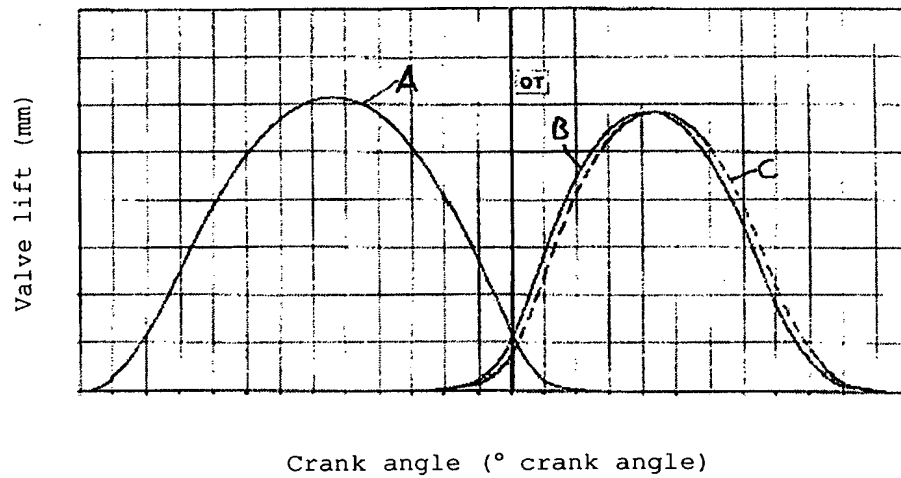


Fig. 1

Valve lift diagrams and valve control times



—Outlet cylinders 18, 19, 20, 21, 22, 23 —Inlet cylinders 21, 22, 23--Inlet cylinders 18, 19, 20

Fig. 2